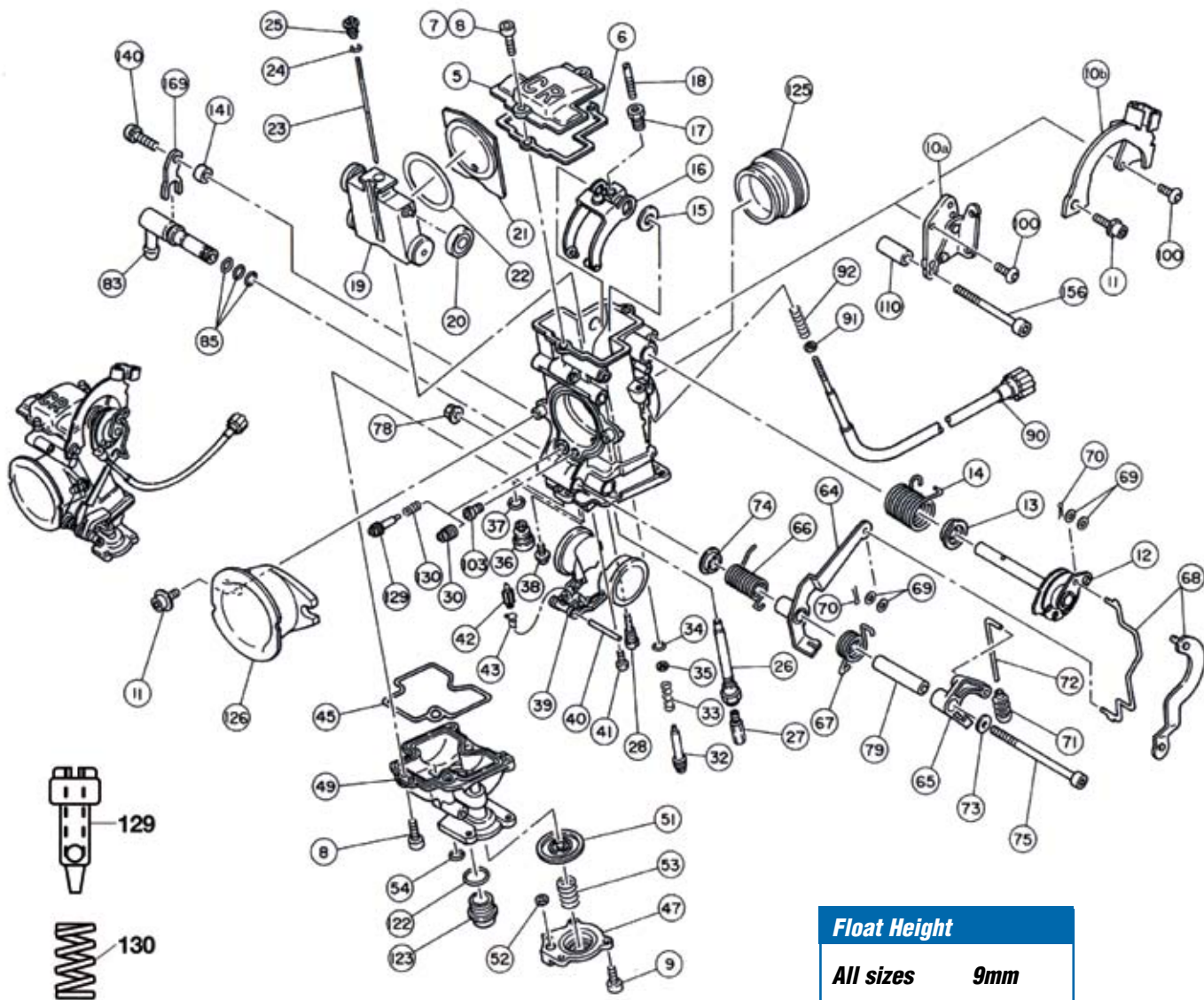




Float Height

All sizes 9mm

FCR Single Replacement Parts

Applications: Downdraft and Horizontal Single Carburetors.
FCR28, FCR32, FCR33, FCR35, FCR37, FCR39, FCR41.

No.	Description	Application	Keihin No.	Order No.
5.	Top Cover	28-33mm	1030-850-2000	021-002
		35-41mm	1030-855-2000	021-003
6.	Gasket, Top Cover	28-33mm	1031-805-2000	021-005
		35-39mm	1031-806-2000	021-006
		41mm	1031-807-2000	021-007
7.	Screw M4 x 12	All	0136-806-1100	021-700
8.	Screw M4 x 10 x 0.7	All	0136-807-1100	021-008
9.	Screw M4 x 8	All	0136-808-1100	021-010
10.	Cable Mount Brackets - See Page 35 for photos and apps.			
10A.	Cable Mount Bracket	All	1190-A33-2300	021-549
10B.	Cable Mount Bracket	All	1190-981-2100	021-129
11.	Screw, Bracket	All	0136-803-1100	021-012
12.	Throttle Shaft	All	5025-960-2101	021-701
13.	Collar	All	1305-958-7000	021-014
14.	Coil Spring	All	1305-942-2000	021-253
15.	Washer	All	0301-092-7000	021-018
16.	Link Arm	28-33mm	1061-815-2100	021-020
		35-41mm	1061-816-2100	021-021
17.	Hexagon Nut	All	0208-811-1100	021-023

FCR Single Replacement Parts (cont.)

No.	Description	Application	Keihin No.	Order No.
18.	Stop Screw	All	1034-836-2000	021-025
19.	Throttle Valve	28-33mm	N501-18C02	021-300
		35-41mm	N501-20C00	021-325
20.	Roller	All	1119-803-7002	021-027
21.	Vacuum Release Plate	28-33mm	1609-801-2101	021-029
		35-41mm	1609-802-2101	021-030
22.	Seal	28-33mm	1099-816-6001	021-032
		35-41mm	1099-817-6001	021-033
23.	Jet Needle	28-33mm	N427-90-xxx	Pg.41
		35-41mm	N427-OC-xxx	Pg.41
24.	Clip for Jet Needle	All	0403-802-1000	018-616
25.	Needle Set Screw	All	1421-801-2000	021-034
26.	Main Nozzle	Downdraft	1154-835-2100	021-037
		Horizontal	1154-838-8000	021-036
27.	Main Jet	All	99101-357-xxx	Pg.73
28.	Slow Jet	All	N424-25B-xxx	Pg.71
30.	Slow Air Jet	All	99101-124-xxx	Pg.72
			99101-ZF5-xxx (old part no.)	

Part no. #30, Slow Air Jet can be replaced with Slow Air Screw, see Part no. #129 and #130 in drawing.

IMPORTANT: Legal in California only for racing vehicles which may never be used upon a highway.

FCR Single Replacement Parts

No.	Description	Application	Keihin No.	Order No.
32.	Pilot Screw	6 ° taper, All	N447-05A00	021-039
	#option	9 ° taper,	N447-05C00	021-038
33.	Spring, Pilot Screw	All	1290-812-2001	021-041
34.	O-Ring, Pilot Screw	All	16075-KG8-9010-M1	021-043
35.	Washer, Pilot Screw	All	0301-803-2000	021-045
36.	Valve Seat	Size		
	All Downdraft FCR - Use with Float Valve 018-676			
	All Downdraft	1.00	N361-03-xxx	021-218
	All Downdraft	1.20	N361-03-xxx	021-219
	All Downdraft	1.40	N361-03-xxx	021-220
	All Downdraft	1.60	N361-03-xxx	021-221
	All Downdraft	1.80	N361-03-xxx	021-222
	All Downdraft	2.00 (Std)	N361-03-xxx	021-223
	All Downdraft	2.20	N361-03-xxx	021-224
	All Downdraft	2.40	N361-03-xxx	021-225
	All Downdraft	2.60	N361-03-xxx	021-226
	Valve Seat	Size		
	All Horizontal FCR - Use with Float Valve 018-504			
	All Horizontal	3.20 (Std)	N361-043-xxx	021-240
	All Horizontal	3.40	N361-043-xxx	021-241
	All Horizontal	3.60	N361-043-xxx	021-242
	All Horizontal Singles	3.80 (Std)	N361-043-xxx	021-243
	All Horizontal	4.00	N361-043-xxx	021-244
37.	O-Ring, Valve Seat	All	16958-397-7710 M1	021-047
38.	Screw, Valve Seat	Downdraft	0118-804-1100	021-049
		Horizontal	0118-806-1100	021-250
39.	Float	All	1052-837-2200	021-051
40.	Arm Pin	All	W9525-25250	018-670
41.	Screw, Arm Pin	All	93500-04008-1H	021-053
42.	Float Valve (Needle Valve)			
	Downdraft (1.0 - 2.6)	All	16155-ZG8-L100	018-676
	Horizontal (3.2 - 4.0)	All	1062-814-2100	018-504
43.	Clip, Float Valve	All	0405-019-1000	018-674
45.	O-Ring, Float Bowl	All	1202-846-6000	021-055
47.	Cover, Accel. Pump	All	1230-826-2002	021-057
49.	Float Bowl	Downdraft	1050-868-2100	021-258
	Float Bowl	Horizontal	1050-886-2100	021-264
51.	Diaphragm	All	1201-055-2101	021-065
52.	U-Ring, Accel. Pump	All	W9353-3600	021-067
53.	Spring, Accel. Pump	All	1300-142-2000	021-069
54.	O-Ring, Accel. Pump	All	16178-548-0040	021-071
64.	Link Lever	28-33mm	1100-868-2100	021-073
		35-41mm	1100-870-2100	021-074
65.	Link Lever	Downdraft	1100-867-7001	021-076
		Horizontal	1100-872-7000	021-252
66.	Coil Spring #1	All	1305-933-2000	021-078
67.	Coil Spring #2			
	Downdraft	28-33mm	1305-934-2000	021-080
	Downdraft	35-41mm	1305-939-2000	021-081
	Horizontal	All	1305-952-2000	021-254
68.	Rod, Link Lever	All	1458-825-2000	021-083
	Rod, Link Lever	GSX-R	1458-827-2000	021-256
		liquid cooled		
69.	Washer, Rod Link	All	0301-136-7000	021-085
70.	Pin, Link Lever	All	W9251-12081	021-087
71.	Rubber Cap	All	1028-825-2001	021-089
72.	Rod	Downdraft	1458-826-2000	021-091
		Horizontal	1458-829-2000	021-255
73.	Washer, Link Lever	All	W1795-097-9900	021-856
74.	Collar, Link Lever	All	W1704-241-9900	021-095
75.	Bolt	All	0136-818-1100	021-702
78.	Nut	All	0208-810-1100	021-703
79.	Collar	All	1118-959-2000	021-704
83.	Fuel L-Joint	Downdraft	1074-848-2100	021-251
	Fuel L-Joint	Horizontal	1074-848-2300	021-854

FCR Single Replacement Parts (cont.)

No.	Description	Application	Keihin No.	Order No.
85.	O-Ring, Fuel L-Joint	All	W9351-13057	018-755
90.	Idle Speed Screw	All	1034-837-2100	021-099
91.	Washer	All	0301-078-1200	021-101
92.	Spring	All	1300-112-2000	021-103
100.	Screw, Bracket	All	0136-804-1100	021-105
103.	Main Air Jet	35-41mm	99101-393-xxx	Pg.73
110.	Collar		N704-05017	021-563
122.	O-Ring, Drain Bolt	All	16075-935-0060	021-109
123.	Drain Bolt	All	1018-804-2000	021-111
125.	Mounting Adapters (Spigots)			Pg.33-34
126.	Velocity Stacks - Sold each			
	Blue, 50mm long	28-33mm	1130-806-7002	021-113
	Blue, 50mm long	35-41mm	1130-807-7000	021-114
	Red, 30mm long	35-41mm	1130-808-7000	021-115
129.	Slow Air Screw	All	1014-817-2000	021-230
130.	Spring	All	16052-KM4-0040	021-235
140.	Bolt		N114-06161	021-705
141.	Collar		1118-984-2000	021-706
156.	Bolt		0136-812-1100	021-150
169.	Bracket		1190-A11-2000	021-850



Sudco FCR Carburetor Rebuild Kits

Each kit contains genuine KEIHIN parts to rebuild one Keihin Flat-CR Smoothbore carburetor body. Order per kit needed, one or more depending on number of carbs on bike. **Made in Japan.**

H - Horizontal Carburetor

D - Downdraft Carburetor

Keihin Flat CR Downdraft

Application	Order No.
32-33 FCR-D	018-865
35-39 FCR-D	018-866
41 FCR-D	018-867

Keihin Flat CR Horizontal

35-39 FCR-H	018-870
41 FCR-H	018-871

Sudco FCR Cable Choke Assembly

For FCR single carburetor. Sold as an assembly.

Order No. 018-977

Contains the following parts:

Qt	Description
1	Starter Valve
1	Coil Spring
1	Cap
1	Rubber